



NOTES:

1. GATE FRAMES SHALL BE CONSTRUCTED OF 45 O.D. GALVANIZED STEEL PIPE, SHOP BENT, WELDED, AND GROUND SMOOTH. STRETCHER BARS TO BE 5 x 19 MINIMUM; STRETCHER BAR BANDS 300 O.C., 6 x 19 MINIMUM.
2. CHAIN LINK FABRIC TO BE BLACK VINYL COATED 38 WOVEN MESH, 9 GAUGE, SECURED TO STRETCHER BARS AT TOP AND BOTTOM OF GATES WITH 3.5 (9 GAUGE)
3. KNUCKLE FASTENERS 254 O.C.
4. FINISH TO POSTS, TOP, BOTTOM, MIDDLE RAIL AND FITTINGS TO BE BLACK GLOSS ENAMEL BY POWDER COAT APPLICATION. PRIOR TO POWDER COATING, ALL SURFACES TO BE CHEMICALLY CLEANED AND TREATED WITH PARKER BONDERITE AND CHLOROTHENE SOLVENT OR APPROVED EQUAL. POWDER COATING MUST BE A POLYESTER 2000 SERIES APPLIED IN A THICKNESS OF 4-5 MILS BY ELECTROSTATIC COAT AND OVEN CURED TO A SMOOTH AND EVEN SURFACE.
5. ALL FENCE POSTS, GATE FRAMES, AND RAILS TO BE GALVANIZED SCHEDULE "40" PIPE.
6. PLASTIC COUPLINGS, FITTINGS OR ANY OTHER PLASTIC COMPONENTS WILL NOT BE ACCEPTED.
7. WELD ALL JOINTS.
8. ALL MEASUREMENTS ARE IN MILLIMETRES UNLESS STATED OTHERWISE.

CHAIN LINK FENCE
DOUBLE GATE



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SEPTEMBER 2014

SITE AMENITIES - SERIES 800

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